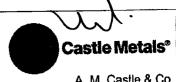
Receiving Report

and state	Date:	11/08/18		Batch	n No:m	11863	
	Supplier:	Motaux (Castlo	Dart	P/O:/	14554	2
Packing SI Invoice: Receipt:	Yes Cash	No No No h Cr	S Q	elease Note A /aybill Attache hipment Com C6 Inspection /ork Order	ed: Ye Ye Ye	es No es No No	
Part Number	D	escription	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
		· · · · · · · · · · · · · · · · · · ·					
		•	Initials	of receiver	(if shipment	OK) Level	12 2
Production Date Received/0 Initial		1408123	, (Locati	on

Remit To A.M. CASTLE & CO. (CANADA) INC. - B9204 P.O. BOX 9100 TORONTO, ONTARIO M4Y 3A5 CANADA

INVOICE



			M. IVI. Castle & Co
Invoice No.	· · · · · ·	20060753	
Invoice Date	1. 1.	08/05/2011	
Account No.		50676 DART AEROSPACE LTD	

Ship To Bill To METCOR INC. DART AEROSPACE LTD 560 BOUL. ARTHUR-SAUVE 1270 ABERDEEN SAINT-EUSTACHE QC J7R 5A8 HAWKESBURY, ON K6A 1K7 CANADA CANADA

> TERMS AND CONDITIONS OF SALE CUSTOMER NOTICE

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY
THERE ARE NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING MY RECARDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, EXCEPT AS EXPLICITLY STATED ON THE ACKNOWLEDGEMENT PROVIDED BY A.M. CASTLE & CO. OR ITS AFFILIATES ("CASTLE" HEREAFTER).

LIABILITY FOR THE BREACH OF ANY WARRANTY IS LIMITED TO REPLACEMENT OF DEFECTIVE OR NONCONFORMING GOODS OR TO THE REPUND OF THE PURCHASE PRICE UPON RETURN OF THE GOODS TO CASTLE, AT THE OPTION OF CASTLE. CASTLE IS NOT LIABLE FOR ANY OTHER DIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, INCLUDING LOST PROFITS, EVEN IF CASTLE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. CUSTOMER ASSUMES ALL RISKS AND LIABILITY FOR LOSS, DAMAGE OR INJURIES TO PERSONS OR PROPERTY OF CUSTOMER OR OTHERS ARISING OUT OF THE USE OR POSSESSION OF THE GOODS. Acceptance of your order by Casile is conditional upon your agreement to the terms and conditions. If you do not agree, all goods must be promptly returned to Casile, unused and unopened. Your acceptance of delivery of any part of the good covered by this document will be deemed an agreement to the terms and conditions of sale which are contained on this document. Any inconsistent or additional terms or conditions which may be contained in your purchase order, confirmation, other document, are objected to by Casile.

Invoice No.	20060753	Payment Terms	1% 10, NET 30	Date Shipped	08/05/2011
Invoice Date	08/05/2011	Due Date	09/04/2011	Shipped Via	LOCAL_FLEET
Discount on Material & Labor 13.94 Discour		13.94 Discount if	paid by 08/15/2011	Salesperson	Desbiens, Marc

Shipment Description	Shipment Information	Shipped Quantity / Unit Price	
Purchase Order #: Order # - Line #: Ordered:	14554 1604715-1 170 LBS 66089.BO	172 LBS 1.0000 PCS \$1,394.00 / PCS	\$1,394.00
Item Description: Heat Number(s): Specification(s):	2.5000.SQ.17CR-4NI.STAINLESS.HR.144.0000 G16826 AMS 5643		

Line Total:

138353438 RT GST

1016813512 QST

Taxes:

Invoice Total:

5% Tax

69.69

\$69.69

\$1,463.69

\$1,394.00

Remit Currency: CAD

CUSTOMER IS RESPONSIBLE FOR ALL SHIPPING DOCUMENTS AND COMPLIANCE WITH ALL UNITED STATES LAWS INCLUDING BUT NOT LIMITED TO U.S. EXPORT LAWS AND REGULATIONS.

ENTERED OCT 2 4 2011

PAID NOV 2 6 2011 009530

Ruth Molnar

From:

Lanthier, France <flanthie@amcastle.com>

Sent:

Monday, October 24, 2011 11:47 AM

To:

Ruth Molnar

Subject:

FW: Payment request

Attachments:

DOC131011.pdf

Good morning Ruth,

We did received this morning a payment for our September invoices. But the August invoice attached was not included. Can you please verify and get back to me

thank you

France

From: Lanthier, France

Sent: Thursday, October 13, 2011 8:03 AM

To: 'Ruth Molnar'

Subject: RE: Payment request

Good morning Ruth,

This is the one. See copy attached

Thank you

France

From: Ruth Molnar [mailto:rmolnar@dartaero.com] Sent: Wednesday, October 12, 2011 11:30 AM

To: Lanthier, France **Subject:** Payment request

Hello France,

Could you verify which PO this invoice is against? I have PO 14554 from Aug. which has not been matched with an invoice. It is for your packing slip no. 736268. If you can forward a copy of the invoice. Please forward the invoices in question.

In future, please address all accounting related correspondence to my attention. Alba is no longer with the company.

Ruth Molnar Dart Aerospace Ltd. Hawkesbury, ON 613 632-5200 ext 221

This E-mail may contain proprietary information and may be confidential. You are to treat this material in accordance with your company's confidentiality policies and limit any distribution accordingly. If you are not

the intended recipient of this E-mail, you are hereby notified that any dissemination, distribution or copying of this message is strictly prohibited. If you received this message in error, please delete it immediately.

Purchase Order Receipt Listing

Tuesday, August 23, 2011 11:44:36 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO14554 Receipt Dates from 8/23/2011 to 8/23/2011 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID	/endor	ID							
Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Recv Required Qty Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	dor Nan	VC-MET001 M174PH-	Metaux Castle f	8/5/2011 8/23/2011	8.0000	\$174.25	0.0000	0	\$1,394.00
CAD	, %	H900B2.500X02.500 17-4 SS H900 BAR 2.500' X 2.500"	H900B2.500X02.500 17-4 SS H900 BAR f 2.500 X 2.500"	8.0000 LAVO01		\$1,394.00	0.0000	0	
		118638				Tota	Total Received Quantity:	Quantity: O U/M):	8.0000
							Total Reject Quantity: Total Receipt Value:	Quantity: pt Value:	0.0000
						T	Total Balance Due Quantity:	Juantity:	0.0000

Total Balance Due Quantity:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14554

Purchase Order Date 7/21/2011 PO Print Date 7/21/2011

Page Number 1 of 3

22

Order From:

VC-MET001

METAUX CASTLE

A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100

TORONTO, ON MAY 3A5

CA

Contact Name

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr Tax Resale Nbr

10127-2607 Net 30

Terms Currency

CAD

FOB

Destination-Collect

Ship Method

hip To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Unit Price

\$174.2500

Line Nbr Reference

Revision ID

Vendor Pari Sumber

M174PH-H900B2.500X02.500

Mfg ID

X 2.500"

Description/

17-4 SS H900 BAR 2.500'

8/5/2011

Yes

Req Date/

8.00

Req Qty/

Yours ppd

394.00

Extended

Price

CX (168(18

Special Inst:

MATERIAL: 17-4 PH SS BAR AS PER

Taxable Unit of Measure

AMS 5604/5643

GRAIN MUST RUN ALONG LENGTH OF

BAR

MINIMUM YIELD TENSILE STRENGTH

= 100KSI

MINIMUM ULTIMATE TENSILE

STRENGTH = 150 KSI

NOTE: PLEASE SHIP MATERIAL TO METCOR FOR HEAT TREAT TO H900

METCOR INC.

560 BOUL. ARTHUR SAUVE

SAINT-EUSTACHE QC.

J7R-5A8

PHONE 450-473-1884

FAX 450-491-5498

M303B2.000X1.750

303 BAR 2" X 1.750"

8/5/2011

12.00 Yours ppd

\$105.7600

\$1,269,12

Yes

No substitution or deviation without

Certificate of Conformity or Material Certification required when applicable

Change Date: 7/21/2011

Change Nbr:



BORDEREAU DE MARCHANDISES

Page 1 of 1

No de Formulaire d'Emballage / Pack Slip No:736268

	Vendu à /	Sold To:	Expédié à / Ship To:	Livre a / Deliver 10.	
A. M. Castle & Co. (Canada) Inc. Montreal 835-Selkirk Avenue POINTE CLAIRE, QC H9R 3S2		ROSPACE LTD RDEEN BURY, ON K6A 1K7	METCOR INC. 560 BOUL. ARTHUR-SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA	METCOR INC. 560 BOUL. ARTHUR-SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA	JR-SAUVE E, QC J7R 5A8 CA
Date d'expédition F	F.O.B.	Modalités de transport / Freight Terms	/ Transporteur / Carrier	N° du Bon de connaissement / BOL No	N° de livraison / Delivery No
05-AUG-2011 O	ORIGIN	Prepaid	LOCAL_FLEET	740414	88462329

Destination finale / Final Destination Branch -

Détails d'expédition / Shipment Details

		NO	Minla / Itam No		Description		
Nº de commande /	N° de ligne	Z	d article / Item No				
Order No	Line No				/		
1604715		66089.BO	.BO	2.50 SP	:5000.SQ.17CR-4NI.STAINLES SPECIFICATIONS: AMS 5643	SS.HR.144.000 /	81/80/18
		 - -	-	5 6	/ 00 mm m m m m m m m m m m m m m m m m	acturáa /	Solde à livrer /
N° de bon de commande	_	Nore de pieces	2		cie confinance	מנים ו מכוחו ככי	
Purchase Order No		Part Number		Ord	Ordered Qty	Invoice Qty	Backorder wiy
14554				170	170 LBS	1 PCS	
Détails / Details							1 = 3 = 1
leine /	No de coulee	oulee /	Code méc /	Pièces /	Largeur (Pouce)/	Longueur (Pouce)/ Qte expediee	Qte expediee /
		, de	Moch ld	6	Wigth (IN)	Length (IN)	Shipped Qty (LBS)
Mil	Heat Number	INDEL	Mecil in	3	(1)	Ne'	172
	(G16826	_		1.0	7	30	Total de franchis de francher
Cas marchandises/fechnologies sont sujettes alx-réglements de l'Export Ad	sujettes aux-règlements	de l'Export Admini	istration et du département c	l'état des États-Unis.	Si elles ont été/sont exportées, elles(de	dministration et du département d'état des États-Unis. Si elles ont été/sont exportées, elles¢ divient et conformer à ces réglements. Toute modification un contrar ou manager.	ute modification du collinar de liansport
contraire aux lois des États-Unis est interdite.	ntendite.	ministration & US 9	State Dept. Regulations and	, if intended for expor	11S State Deat Regulations and, if intended for export, were/are exported thereunder. Diversion contrary to US Law is Prohibited.	ion contrary to US Law is Prohibited.	the de la decompletion ac rannonts of
Nous certifions par la présente que le matériel couvert par cette certification	matériel couvert par cet	te certification est	conforme aux spécifications	susmentionnées et a	aux exigences applicables pour le matér	and the state of t	and the state of t
essai sont archives pour fins de consultation. Toute requête concernant du	ultation. Toute requête c	oncernant du maté	śriel défectueux sera rejetee	a moins qu'eire ne so	of falle pal ecill a A. M. Sasies & Co. de		
client ne peut être retourné pour créditi. We hereby certify the material covered by this certification conforms in according the material covered by this certification conforms for defective material coverents are onlie subject to examination. All claims for defective materials of the conformation of the	it. d by this certification cor mination. All claims for o	nforms in accordan defective material	nce with the above specificat are waived unless made in v	ions and has been fo vriting to A.M. Castle	und to meet the applicable requirements & Co. within 60 days of the shipment. N	client ne peut être refourné pour crédit. We hente peut être refourné pour crédit. The reverse yentify the material course by specifications forming a part of the description. We hente yentify the material course by this certification conforms in accordance with the above specifications and has been found to make the course of the subject to exemination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be return frace and its subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment.	ordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. ental are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned ental are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned
for credit.					14-6		
Ce matériel a été reçu et inspecté par	penected by:						
Ins material has been received and inspected by:	lispected by.						



Dunkirk Specialty Steel, LLC

A Universal Stainless & Alloy Products Company P.O. Box 319 830 Brigham Rd. Dunkirk, NY 14048

Quality System Registered to ISO9001 and AS9100

Matarial Cartification

Hen 66089 BO

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MILL ORDER:	0033213	-	•	· · · · · ·					PAGE NUMBER:	1 of 1	
PART NUMBER: P.O. NUMBER:	8#14110 46193-10			A 134	P. 1	3/8/201 0	•		-		
•	40193-10	•	•	.U. DAE		3/0/2010	-		PRINTED:	12/3/10	09:2
S FRY	STEEL COMPANY		·····	8	-	STEEL					
0 T P.O.	BOX 4048			H T		C.M.I.		TRANS		•	
LO				I O	42)l West :	36TH ST				
, d Santi	A PE SPRINGS, CI	90670		P	CH	CAGO, I	L 60623				
Material Descr	intion: STATNLE	SS STEWN SON	ARE RAD 17	-A ERFA				TON PRODUC	ED PICKLED ASTM	2404 40 1	
SA564 {630 con	dition A), Rock	well MB0160-	OOSD (exce	pt hard	1220	e ut/mi	0501-510), AMS 23	03E (condition)	A , ASIM AS A) , ASIM AS	64-04
(type 630 cond	ition A), AMS 5	643R,									
Size: 2.5000 X	2.5000 X 132.0	000 HEN/		.13	56.00	100 MAX	RANDOM	LENGTH			
Meat Number		C 0.027	267 0.	75	SI	0.27	8	0.905	P 0.025		
G16826	Pal W	CR 15.33	₩ <0.			0.09		4.29	MO 0.26		
		CO 0.10 TA <0.01	· CU 3.			<0.009 <0.01	PB FR	•	CB 0.27		
_		0	MG	· .	CA	-0.VI	51 51	-	B <0.001		
		AG	BI		N	0.023	Ħ				
HARDNESS:	358 BBN									 	
1900 CAP:	•	Y/S KSI	\KL 19.4	% R/A 93 .5		rdress					
	202.5	177.0	25.4	33.3	402	BEN		wost		<i>.</i>	
FOR AN APPROPRI	WAS SOLUTION TRE	WED BY AIR	COOLING.								
a entries on :	rding false, fic This document has Es including fer Universal/Durki	Y DE PUNIBH BRAL LAW, T	ED AS A PE	LOWY UND	ER						
ATERIAL MELTER	YE AEU SET WI	UNIVERSAL S	TAINZESS &	ALLOY P	RODU	CTS, BRI	DECEVIL	E, PA			•
aterial manufi	ACTURED IN THE U	ISA									
		Castle M	etals Mor	1.			C				•
	HEAT NUMB	ER (516821	6			rntsi A Taue d	EEL CO. C. CODY OF T	ERTIFIES THAT TH HE ORIGINAL MILL	IS IS	
	MECHANICA		-			-		REPORT	NOW ON FILE	. TEST	
	MEN CODE	6	C 289.	Во			£	ECEIVED /	AND INSPECTED		
		- N	0 1060	<u> </u>					-		_
	LOT NUMBE					-		500	1 5 2010	•	-
	PO NUMBER		2,108						* O E 010	-	
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\mathbb{C}	LCS	A.	0				GITTE		- Q.C. MANAGER		•
-	COMMENT_	-									
•	APPROVED _		<u> </u>				•				
S/H. J. Gawroaski	AFFROVED.	' II.SI	J. Gawronski	· · · · · · · · · · · · · · · · · · ·	• •	<u> </u>					
with a manifern		. , , , , , , , , , , , , , , , , , , ,	. 42014115					12/03/1	0		•
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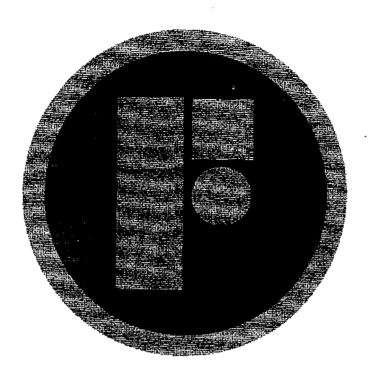
Melted and manufactured in compliance with DFARS 252.225-7014 ALT 1. Melted by USAP in Bridgeville, PA., USA. Certification LAW DIN 50 049 / EN 10204 3.1. Material complies with EU directive 2002/95/EC (RoHS). The test results shown are certified to be a correct statement of records that were derived from testing samples of the material. Results meet applicable specifications. No welding was performed on the material supplied on this order. Material is free from mercury contamination. Material is of RAFTA origin. This material was produced under the Dunkirk Specialty Street Quality Management System documented in QP Manuel, Rev. 4 dated 6/15/2009, conforming to NCA-3800. Material testing was performed as applicable in accordance with ASTM A370, A604, E8, E10, E18, E23, E412, E139, E381, E572, E1019, STP-CHEM-GDS, E1444, & ANS 2315. The recording of fake, fictitious, or fraudulent statements on this document may be punished as a letony under federal statutes, including Federal Law, Title 18, Chapter 47. Test results are maintained in company records.

Date

>H.J.Gawronski, Manager Q.A.

FRY STEEL COMPANY

13325 MOLETTE ST.
SANTA FE SPRINGS, CA 90670
(562)-802-2721
REGISTERED ISO 9001



Order Number:

3250699

Order Date:

07/25/11

Customer Name:

CASTLE METALS

Customer P.O.:

1604715



3250 Order No: 08.5

3250699

Order No: 08:53:36 Time



FRY STEEL COMPANY

Registered ISO 9001 13325 MOLETTE ST. SANTA FE SPRINGS, CA 90670 (562) 802-2721 C02161 Cust. NO.:1604715

P.O. NO.:

CERTIFICATE OF COMPLIANCE

CASTLE METALS 835 SELKIRK AVE POINTE CLAIRE OC H9R3S2 CANADA

07/22/11

1

QTY -- DESCRIPTION--

-ITEM CODE-

--HEAT NUMBER-

HR&P 17CR 4NI PPT HT SOL TR PH

AMS 5643 SILVER/RED

PC 2-1/2"SQ CUT

COT 96"LG

14110

G16826

BROKER: GEORGE H YOUNG

604-270-2363

PAYABLE IN US CURRENCY ONLY

NOTICE

A COPY OF THE ORIGINAL MILL CERTIFICATION IS ATTACHED

CHEMICALS & PHYSICALS ARE REPORTED THAT WILL MEET THE SPECIFICATIONS SHOWN ON THE CERTIFICATE. EXCEPTIONS TO SPECIFICATIONS SHOULD BE SHOWN ON THE CERTIFICATION.

AUTOMÁTIC EXCEPTIONS TO THE SPECS LISTED ARE: LINE MARKING AND INSPECTION(I.E. MAG., SONIC, ETC.)

WE SUGGEST CONSULTING AN EXPERT ABOUT RELATED INSPECTION, PRIOR TO ALTERING THE MATERIAL FROM THE AS SHIPPED/RECEIVED CONDITION. "DEFECT FREE" MATERIAL CAN NOT BE GUARANTEED WITHOUT PRIOR INSPECTION APPROPRIATE TO APPLICATION.

NO WELD REPAIR HAS BEEN PERFORMED AND THIS MATERIAL IS FREE FROM MERCURY AND RADIUM CONTAMINATION AT TIME OF SHIPMENT

The willful recording of false, fictitious or fraudulent statements on this document may result as a follow under fadoral statutes
"WHEN APPLICABLE:

CHIP SANDOVAL - CO

GRP SANDOVAL - Q.C. MANAGER

METCOR INC.

560 BOUL. ARTHUR-SAUVÉ ST-EUSTACHE, QC J7R 5A8 Tel: 450-473-1884 / Fax: 450-491-5498

Recu de Livraison

Order	Shipper	Shipping Seq.
168486	1	53219

Shipped Complete

Customer 215
DART AEROSPACE

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

Ph: 613-632-5200 Fax: 613-632-1053 **Shipped To:**

DART AEROSPACE

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

Ph: 613-632-5200 Fax: 613-632-1053

Purchase Order Number	Customer Shipper No.	Material Type	Order Date	Carrier
14565		17-4PH	2011/8/8	EPIC
Quantity Part No. /	Part Name / Part Descripti	on		Pounds

1 PIECES

NIL (PAS DE CONTENANT)

CX11108118

171,

Container Type	# Of Containers	Container Comments	
NIL	1		

CERTIFICAT REQUIS

PACKING	

Quantity Shipped:

Pounds Shipped:

171,00

Quantity Remaining:

0

Pounds Remaining:

0,00

REFERENCE ONLY

CERTIFICAT REQUIS

Quantity Shipped:

1

Pounds Shipped:

171,00

Signature:

Date:

Shipped ON: 2011/08/16



Metcor Inc. 560, boul. Arthur-Sauvé St-Eustache (Québec) J7R 5A8

Fax Administration: (450) 491-5498 Fax Production : (450) 491-6454

Certificat de Conformité Certificate of Compliance

BON DE TRAVAIL	CHARGEMENT
order	load
168486	E CONTRACTOR CONTRACTO

CLIENT / customer 215 DART AEROSPACE 1270 ABERDEEN HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to: DART AEROSPACE 1270 ABERDEEN HAWKESBURY

ON KBA 1K7

COMMANDE DU CLIENT customer po	BON DE LIVRAISON DU CLIENT	MATÉRIEL	CODE DE TRAITEMENT	NUMÉRO DE LOT
	customer shipper no.	material	mat'l heat code	lot number
14585		17-4PH		

SPÉCIFICATIONS DU PROCEDE

processing specifications

AGE HARDEN

CONDITION H 900

SAE AMS 2759/3 REV.E

-- 7

SPÉCIFICATIONS / specifiedTESTS EXÉCUTÉS / performed RÉSULTATS DE TESTS / results EXIGENCE / requirement 44 - 45 HRC

40 - 47 HRC HARDNESS

QUANTITÉ guantity	POIDS weight	DESCRIPTION DES PIÈCES parts description
A CONTRACTOR OF THE PARTY OF TH	171	PIECES NIL (PAS DE CONTENANT)

COMMENTAIRES / comments

	_ /			
experience in the section	1 mel		DATF: 2011-08-16	
INSPECTEUR / inspector:	(Besteller		with the same same same	
				=



Tel: 450-473-1884 / Fax: 450-491-5498

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Cer	titi	വ	TI	nn
	LLLJ	L u	CT.	VII

BON DE TRAVAIL	CHARGEMENT
order	load
168486	1

1

CLIENT / customer 215 DART AEROSPACE 1270 ABERDEEN **HAWKESBURY**

ON K6A 1K7

LIVRÉ À / shipped to: DART AEROSPACE 1270 ABERDEEN **HAWKESBURY**

ON K6A 1K7

COMMANDE DU CLIENT customer po	BON DE LIVRAISON DU CLIENT customer shipper no.	MATÉRIEL material	CODE DE TRAITEMENT mat'l heat code	NUMÉRO DE LOT lot number
14565		17-4PH		

SPÉCIFICATIONS DU PROCEDE

processing specifications

AGE HARDEN **CONDITION H 900**

SAE AMS 2759/3 REV.E

EXIGENCE / requirement SPÉCIFICATIONS / specified TESTS EXÉCUTÉS / performed RÉSULTATS DE TESTS / results 44 - 45 HRC 40 - 47 HRC 7200 KS1 **HARDNESS**

QUANTITÉ quantity	POIDS weight	DESCRIPTION DES PIÈCES parts description	OK 911.08.24
1	171	PIECES NIL (PAS DE CONTENANT)	

									,	
Operation	Specified Temps	Specified Soak Time	Atmosphere	Carbon Potential	Q-Media Q-Temp	Furnace# Load #	Start Date	Time In	Time Out	Date Complete
1,00 CONT. INIT.	LAVAGE		si nécessaire						1	
2,00 PREPARINC	COMPTAGE									
3,00 AGE HARDE		1 hrs -0 +15 MIN	air			611				
4,00 AGE HARD	900	1 hrs	air			635				
5,00 HARDN INS										
6,00 FINAL INSP	i						08-15-2011			08-15-2011

COMMENTAIRES / comments

ALL THE HEAT TOTAL PROCESSING PERFORMED ON THIS ORDER WAS ACCOMPLISHED USING HEAT TREATMENT EQUIPEMENT THAT MEETS THE REQUIREMENTS OF AMS 2750. ALL THE HEAT TREATMENT OPERATIONS WERE ACCOMPLISHED IN ACCORDANCE WITH THE REQUESTED/REQUIRED HEAT TREATMENT SPECIFICATION AND ALL REQUIRED VERIFICATIONS TEST HAVE BEEN PERFORMED AND DOCUMENTED. NO



Tel: 450-473-1884 / Fax: 450-491-5498

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BON DE TRAVAIL	CHARGEMENT
order	load
168486	1

1

CLIENT / customer 215
DART AEROSPACE
1270 ABERDEEN
HAWKESBURY

ON K6A 1K7

LIVRÉ À / shipped to: DART AEROSPACE 1270 ABERDEEN HAWKESBURY

ON K6A 1K7

UNAUTHORIZED CHANGES OR DEVIATIONS TO REQUIRED HEAT TREATMENT SPECIFICATIONS OR PROCEDURES HAVE BEEN PERFORMED

APPROVED BY: Umul Constant DATE: 2011-08-16

We certify that all the information on this report is exact and in accordance with the order requirements. / Nous certifions que toute l'information comprise sur ce rapport est exacte et conforme aux requis du client.

Page 2 of 2



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO14565

Purchase Order Date 7/22/2011 PO Print Date 7/22/2011

Page Number 1 of 1,5_

Order From:

METCOR INC.

VC-MET004

560 BOUL. ARTHUR SAUVE SAINT-EUSTACHE, QC J7R 5A8 CA

Contact Name

Vendor Phone

450 473 1884

Vendor Fax

450 491 5498

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr Terms

Net 30 CAD

Currency **FOB**

Destination-Collect

Chantal Lavoie

10127-2607

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA



Line Nbr Reference

Revision ID

Mfg ID

Description/

Req Date/ Req Qty/ Taxable Unit of Measure

Ship Method

Unit Price

Extended Price

Vendor Part Number

17-4PH-H900B 2.500X2.500 HEAT TREAT H900

8/17/2011

~ Yes

1.00 FedEx Pl collect

Each

\$160.0000

\$160.00

CX (108/18

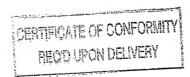
Special Inst:

17-4 PH BAR 2.5" X 2.5" X 8FT SENT FROM METAUX CASTLE P/O:14554 HEAT TREAT TO COND H900 FTY IN EXCESS OF 170KSI FTU IN EXCESS OF 190KSI PER AMS4759/3

PLEASE ADVISE PRICE \$\$\$\$\$\$\$

PO Total:

\$160.00





No substitution or deviation without consent.

Certificate of Conformity or Material Certification required when applicable

Change Nbr:

Change Date: 7/22/2011

Receiving Report

	Date:	11/08/18		Batch	1 No: <u>m</u>	118636	
	Supplier:	metaux C	astlo	Dart	P/O:/	4554	± ~~
Packing Sli Invoice: _ Receipt: Discrepand	Yes Cash	No No Cr		elease Note A /aybill Attache hipment Com C6 Inspection /ork Order	ed: Ye	es No es No	
Part Number	De	escription	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
~		····					
						1	
	i to	•	Initials	of receiver (if shipment	OK) Level	12 (2
Production. Date Received/C		11108123 CJ				Location	on